



# **PANTONE®** BASIC COLORS



**PANTONE® BASIC COLORS** is a high pigmented ink series, made of vegetable oils for sheetfed offset printing. This range is formulated with PANTONE® certified pigments.

# **Technical data**

		LIGHT (IWS)	ALCOHOL	NITRO	ALKALI	VISOSITY
		Fastness properties in accordance with ISO 12040 and ISO 2836				20°C, Laray, poises
P00000284	TRANSPARENT WHITE					350 – 400
P00000282	OPAQUE WHITE					350 – 450
P00000307	PANTONE® BASIC YELLOW	3	+	+	+	500 – 550
P00000306	PANTONE® BASIC 012 YELLOW	4	+	+	+	500 – 550
P00000358	PANTONE® BASIC 021 ORANGE	5	+	+	+	450 – 500
P00000350	PANTONE® BASIC WARM RED	3	+	-	-	500 – 550
P00000308	PANTONE® BASIC 032 RED	6	+	+	+	500 – 550
P00000348	PANTONE® BASIC RUBINE RED	5	+	+	-	500 – 550
P00000347	PANTONE® BASIC PURPLE	4	-	-	-	500 – 550
P00000809	PANTONE® BASIC RHODAMINE RED LF	7	+	+	+	500 – 550
P000000359	PANTONE® BASIC VIOLET	4	-	-	-	500 – 550
P00000354	PANTONE® BASIC PROCESS BLUE	8	+	+	+	500 – 550
P00000357	PANTONE® BASIC GREEN	8	+	+	+	500 – 550
P000000356	PANTONE® BASIC BLACK	8	+	+	+	500 – 550
P00000805	PANTONE® BASIC REFLEX BLUE LF	7	+	+	+	500 – 550
P000002712	PANTONE® BASIC RUBINE RED LF	6	+	+	+	500 – 550
P000002710	PANTONE® BASIC WARM RED LF	6	+	+	+	500 – 550
P000000810	PANTONE® BASIC YELLOW LF	6	+	+	+	500 – 550
P000000788	PANTONE® BASIC 072 BLUE LF	7	+	+	+	500 - 550
P000001315	PANTONE® BASIC PURPLE LF	7	+	+	+	500 - 550
P000002713	PANTONE® BASIC VIOLET LF	7	+	+	+	500 - 550

# Printing behaviour

- Suitable for printing at high speeds.
- Suited for all types of dampening solutions.
- Excellent water-ink balance.
- Duct fresh.
- Smooth texture which eases blending to achieve colours.

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#### Recommendations

- Cleaning: it is recommended to clean the rollers at long stops as well as to apply an anti-skin spray in the ink duct.
- **Storage:** store at temperatures between 20-25 °C. Avoid the direct exposure to light and heat sources. Once the can has been opened, it is recommended to add an anti-drier layer in order to avoid the skin appearance. A well-conditioned and clean work environment ease the good behaviour of all the components during the printing process.

PANTONE® BASIC COLORS series does not have expiry date at short or medium term.

## Regulatory

• This range accomplishes with EuPIA exclusion list for printing inks and related products, as well as with the heavy metals' limits laid down in the Directive 94/62/EC.

## PANTONE® BASIC series is an exclusive design of the R&d&i Department of MARTINEZ AYALA, S.A.

The aim of our technical documents is to inform and advise our customers. The information provided herein is correct to the best of Martinez Ayala's knowledge and belief. No liability for any errors, facts or opinions will be accepted. Customers must verify and test by themselves the suitability of this product for their application. No liability for any loss as a result of any person placing reliance on any material contained herein will be accepted.

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